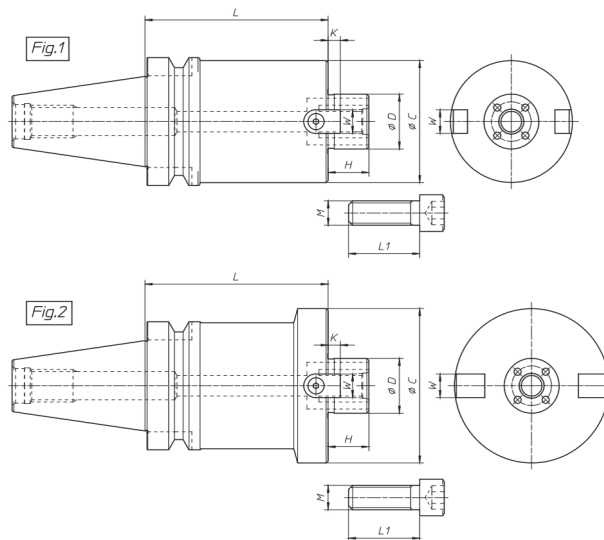


FACE MILL ARBOR (TYPE H)

Thru-the-tool Coolant Available

センタースルー対応



※SBT type is tooling compatible with BT2 face-contact spindle. (BT type is also supported.)

MODEL		FIG.	ø D	ø C	L	H	W	K	CLAMP BOLT		Cutter Minimum diameter	N / W (kg)
									M	L1		
SBT30	-FM16H-37-035	1	16	37	35	16	8	4	M8	25L	ø30	0.6
	-FM22H-47-045	2	22	47	45	17	10	5	M10	30L	ø37	0.7
	-FM22H-60-045			60	45	17	10	5	M10	30L	ø50	0.9
	-FM27H-60-045		27	60	45	20	12	6	M12	35L	ø50	0.9
SBT40	-FM16H-37-040	1	16	37	40	16	8	4	M8	25L	ø30	1.1
	-060				60							1.3
	-FM22H-47-045		22	47	45	17	10	5	M10	30L	ø37	1.3
	-060				60							1.5
	-090				90							1.9
	-150				150							2.7
	-FM22H-60-045				45							17
	-060		60	1.7								
	-090		90	2.4								
	-FM27H-60-045		27	60	45	20	12	6	M12	35L	ø50	1.5
	-060	60			1.8							
	-090	90			2.4							
	-FM27H-76-060	2	76	60	20	12	6	M12	35L	ø66	2.1	
	-090			90							2.7	
	-FM32H-96-060	32	96	60	22	14	7	M16	40L	ø82	2.4	
	-FM22.225H-47-045	1	22.225	47	45	17	8	3.5	M10	30L	ø39	1.3
	-060				60							1.5
	-090				90							1.9
	-150				150							2.7
	-FM25.4H-70-060			60	45	17	8	3.5	M10	30L	ø52	1.4
	-060		60		1.47							
	-090		90		2.4							
	-FM25.4H-70-060		25.4	70	60	22	9.5	5	M12	35L	ø59	1.9
	-090				90							2.6
	-105				105							3.0
	-FM31.75H-76-060		31.75	76	60	30	12.7	7	M12	35L	ø62	2.1
	-090				90							2.8
	-FM31.75H-96-060			96	60	30	12.7	7	M12	35L	ø82	2.4

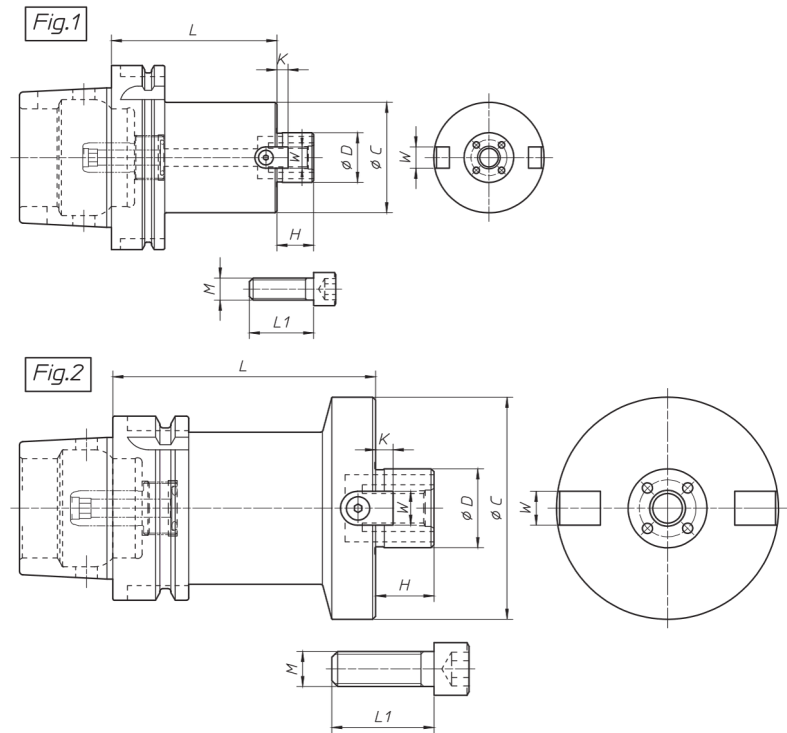
※Depending on the specifications of the cutter to be mounted, it may be necessary to change the cap bolt.

HSK SERIES

FACE MILL ARBOR
(TYPE H)

Thru-the-tool Coolant Available

センタースルー対応



MODEL		FIG.	øD	øC	L	LH	H	W	K	CLAMP BOLT		Cutter Minimum diameter	N/W (kg)
										M	L1		
HSA50	-FM16H-37-060	1	16	37	60	34	16	8	5	M8	20L	ø30	0.7
	-FM22H-47-060	1	22	47	60	34	17	10	5	M10	30L	ø37	0.9
	-090				90	64							1.3
	-FM27H-60-060	2	27	60	60	34	20	12	6	M12	35L	ø50	1.1
	-090				90	64							1.5
	-FM22.225H-47-060	1	22.225	47	60	34	17	8	3.5	M10	30L	ø39	0.9
HSA63	-090				90	64							1.3
	-FM16H-37-060	1	16	37	60	34	16	8	5	M8	25L	ø30	1.1
	-090				90	64							1.2
	-FM22H-47-045				45	19							1.1
	-060	1	22	47	60	34	17	10	5	M10	30L	ø37	1.2
	-090				90	64							1.6
	-150				150	124							2.4
	-FM27H-60-060	1	27	60	60	34	20	12	6	M12	35L	ø50	1.5
	-090				90	64							2.1
	-FM32H-85-060	2	32	85	60	34	22	14	7	M16	40L	ø71	1.7
	-090				90	64							2.3
	-FM22.225H-47-045				45	19							1.0
	-060	1	22.225	47	60	34	17	8	3.5	M10	30L	ø39	1.1
	-090				90	64							1.5
	-150				150	124							2.4
	-FM25.4H-70-060				60	34							1.6
	-090	2	25.4	70	90	64	22	9.5	5	M12	35L	ø59	2.3
	-150				150	124							3.7
	-FM31.75H-76-060				60	34							1.8
	-090	2	31.75	76	90	64	30	12.7	7	M12	35L	ø62	2.5

※Depending on the specifications of the cutter to be mounted, it may be necessary to change the cap bolt

※A fixed coolant pipe is included as standard. (If you use a movable type, it will be an optional item.).

FACE MILL ARBOR (TYPE H)

Thru-the-tool Coolant Available

センタースルー対応

MODEL		FIG.	ø D	ø C	L	LH	H	W	K				
HSKA100	-FM22H-47-105	1	22	47	105	76	17	10	5	M10	30L	ø37	3.1
	-150				150	121							3.7
	-200				200	171							4.3
	-250				250	221							5
	-FM22H-60-060	1	22	60	60	31	17	10	5	M10	30L	ø50	2.8
	-105				105	76							3.7
	-150				150	121							4.7
	-200				200	171							5.8
	-250				250	221							6.9
	-FM27H-60-060	1	27	60	60	31	20	12	6	M12	35L	ø50	2.8
	-090				90	61							3.5
	-150				150	121							4.8
	-FM27H-76-060	1	27	76	60	31	2	12	6	M12	35L	ø66	3.2
	-090				90	61							4.3
	-150				150	121							6.4
	-FM32H-96-060	1	32	96	60	31	22	14	7	M16	40L	ø82	3.9
	-090				90	61							5.5
	-150				150	121							7.6
	-FM40H-100-075	1	40	100	75	46	26	16	8.5	MBA-M20F		ø85	5
	-105				105	76							6.8
	-FM22.225H-47-105	1	22.225	47	105	76	17	8	3.5	M10	30L	ø40	3.1
	-150				150	121							3.7
	-200				200	171							4.4
	-250				250	221							5
	-FM22.225H-60-060	1	22.225	60	60	31	17	8	3.5	M10	30L	ø52	2.8
	-105				105	76							3.7
	-150				150	121							4.8
	-200				200	171							5.8
	-250				250	221							6.9
	-FM25.4H-70-060	1	25.4	70	60	31	22	9.5	5	M12	35L	ø59	3
	-090				90	61							3.9
	-150				150	121							5.7
	-200				200	171							7.2
	-FM31.75H-76-060	1	31.75	76	60	31	30	13	7	M16	40L	ø62	3.3
	-090				90	61							4.3
	-105				105	76							4.9
	-150				150	121							6.4
	-200				200	171							8.2
	-FM31.75H-96-060	1	31.75	96	60	31	30	13	7	M16	40L	ø82	3.9
	-090				90	61							5.6
	-105				105	76							6.4
	-150				150	121							9
	-200				200	171							11.8
	-FM38.1H-100-060	1	38.1	100	60	31	34	15.9	9	NBA-M20F		ø73	4.1
	-090				90	61							5.3
	-105				105	76							5.7
	-150				150	121							7.9

※Depending on the specifications of the cutter to be mounted, it may be necessary to change the cap bolt
 ※A fixed coolant pipe is included as standard. (If you use a movable type, it will be an optional item.).